

# PROJECT REFERENCES OIL & GAS AND PETROCHEMICAL

#### **United Arab Emirates:**

## HVAC Control System for UZ 750K Umm Al Anbar Island RO & STP Buildings

Scope of Work: Design, Supply, Manufacture, Programming, FAT, Delivery, Testing & Commissioning of

the HVAC control system for the containerized building housing the STP & RO Plants. **Solution:** Siemens make Redundant S7-1500 Control System with Siemens HMI System

Location: Abu Dhabi, United Arab Emirates

Client: ADNOC Offshore

## Purg Control Panel for Umm Shaif LTDP Phase 1

**Scope of Work:** Design, Supply, Manufacture, Programming, FAT, Delivery, Testing & Commissioning of PLC Based Simplex Control & Power Systems.

**Solution:** Simplex Siemens S7-1500 based controls system and electrical system in Ex-d enclosure

**Location:** Abu Dhabi, United Arab Emirates

Client: ADNOC Offshore

## Carbon Capture & Deep Ground Injection Control System

Scope of Work: Design, Supply, Manufacture, Programming, Testing, FAT, Commissioning, SAT and

Training of the PLC and SCADA system.

**Solution:** Siemens PCS7 DCS & ESD system with simplex SCADA station

**Location:** Dibba, Fujairah **Client:** ADNOC & 44.01

## M-Project HVAC Control System

Scope of Work: Design, Supply, Installation Supervision, and Commissioning of the Zone-1 HVAC

electrical and control panel for electrical substation at Fujairah MOT.

**Solution:** Simplex ABB PLC enclosed in an Ex-e enclosure

Location: Abu Dhabi, UAE

Client: ADNOC

# Vapor Extraction and Collection Control System Upgrade

Scope of Work: Design, Supply, Installation, and Commissioning of upgrade of the vapor extraction and

collection control system

**Solution:** upgrade of the Schneider Electric PLC system for process control and batch management for

the vapor extraction and collection with integration with the existing Wonderware SCADA system

**Location:** Dubai, United Arab Emirates **Client:** Total Lubricant Blending Company

# Habshan to Fujairah Crude Oil Pipe Line HVAC

Scope of Work: Design, Supply, Installation Supervision, and Commissioning of Twenty-Two HVAC

Control System and Instrumentation

Solution: Redundant Siemens S7-300 (Software Redundancy), WinCC SCADA System, and Siemens

Instrumentation System

Location: Sweihan & Fujairah, United Arab Emirates

Client: ADCO

## Haliba & Near Haliba Early Production Facilities (EPF) Project

Scope of Work: Supply, Configuration and Programming of PLC Based Flare Control System.

**Solution:** Rockwell Automation make Compactlogix

Location: Abu Dhabi, United Arab Emirates

Client: Al Dhafra Petroleum Operations Company (ADNOC)

#### **Umm Al Dalkh Early Production Scheme EPC Project**

Scope of Work: Design, Engineering, Manufacture, Programming, Testing, FAT and Supply of PLC based

HVAC Control System.

Solution: Siemens make Redundant S7 Control System with Siemens HMI System

Location: Abu Dhabi, United Arab Emirates

Client: ADNOC Offshore

## Kingdom of Saudi Arabia:

# **Under Balanced Drilling - Phase 4**

Scope of Work: Design, Supply, Manufacture, Programming, Testing, FAT and Supply of Zone-2 rated

PCS and ESD/FGS system.

Solution: Redundant SIL-2 Rockwell make Control logix with 1715 IO System.

Location: Kingdom Saudi Arabia

Client: ARAMCO

# Under Balanced Drilling - Phase 5 & 6

Scope of Work: Design, Supply, Manufacture, Programming, Testing, FAT and Supply of Zone-2 rated

PCS and ESD/FGS system.

Solution: Redundant SIL-2 Rockwell make Control logix with 1715 IO System.

Location: Kingdom Saudi Arabia

Client: ARAMCO

## PBR/EPDM Synthetic Rubber Process Refrigeration Control System

Scope of Work: Design, Supply, and Commissioning of PLC and HMI system.

Solution: Redundant Siemens S7400H PLC System with local HMI and integration to the main plant DCS

Location: Jubail, Kingdom Saudi Arabia

Client: KEMYA - SABIC/Exxon

# Poly Methyl Methacrylate (PMMA) Process Refrigeration Control System

Scope of Work: Design, Supply, and Commissioning of PLC and HMI system.

**Solution:** Redundant Siemens S7400H PLC System with local HMI and integration to the main plant DCS

**Location:** Jubail, Kingdom Saudi Arabia **Client:** SAMAC – SABIC/Mitsubishi Rayon

## Kingdom of Bahrain:

# Non-Associated Gas Compression Facility (NCF) 1&2 Containerized Control System and LV MCC

**Scope of Work:** Design, Supply, and commissioning of the Containerized Control and Electrical Systems (E-House).

**Solution:** PCS and ESD/FGS Systems with Redundant SIL-2 Rockwell PLC System, ICONICS SCADA System, Control Room Setup, 415V LV MCC Panel, and 30KVA redundant UPS with Lead Acid Batteries (60 minutes backup) housed in 4 Nos. of modified ISO 40"HC containerized buildings.

**Location:** Bahrain

**Client:** Tatweer Petroleum Bahrain

## State of Qatar:

## EPIC for New Gasoline and Jet Storage Facilities in MIC - Nitrogen Generation Unit

Scope of Work: Design, Supply, Manufacture, Programming, Testing, FAT and Supply of PCS-7 and HMI

system.

Solution: Redundant Siemens SIL-3 PCS-7 System and HMI Station,

**Location:** Mesied, Qatar **Client:** Qatar Energy

# **HVAC Control System Upgrade**

**Scope of Work:** Design, Supply, and Commissioning of PLC and HMI system. **Solution:** Redundant Siemens S7400H PLC System and Siemens WinCC HMI Station,

Location: Mesied, Qatar

Client: QAFCO

## **Sultanate of Oman:**

## **Far West Gas Compression Station Expansion**

**Scope of Work:** Design, Supply, programming, and commissioning of the control system to accommodate additional compressors required for the station expansion.

**Solution:** Redundant Rockwell PLC System with SIL II IO system.

Location: Safa Field, Oman

Client: Occidental Petroleum of Oman

# Local Control Panel & PLC Panel for Chemical Injection Skids

**Scope of Work:** Design, Supply, Installation Supervision, and Commissioning of the Local Control Panel and the PLC panel for chemical injections skids call-off contract at different locations.

Solution: Simplex Rockwell Automation Micro850 controllers

Location: Muscat, Oman

Client: Occidental Petroleum of Oman

## Al-Baraka Water Injection Station - Containerized Control System

**Scope of Work:** Design, Supply, and commissioning of the Containerized Control and Electrical Systems (E-House)

Solution: Two Redundant Rockwell PLC and IO system, Network panel, and Redundant UPS with Lead Acid Batteries (30

minutes backup) housed in customized containerized buildings.

Location: Baraka Field, Oman

Client: Occidental Petroleum of Oman

# Far West Gas Compression Station - Containerized Control System and LV MCC

**Scope of Work:** Design, Supply, and commissioning of the Containerized Control and Electrical Systems (E-House).

**Solution:** Redundant Rockwell PLC System with SIL II IO system, FactoryTalk View SCADA System, Control Room Setup, LV Switchgear, LV MCC Panel, and Redundant 20KVA UPS with Lead Acid Batteries (30 minutes backup) housed in two standard 40"HC containerized buildings.

Location: Safa Field, Oman

Client: Occidental Petroleum of Oman

# Al Barakah Water Injection - PLC/PESD Shelter

# Far West Fresh Water Injection Expansion Phase II

Scope of Work: Design and Supply of ESD & F&G Control Panel

Solution: Rockwell Automation ControlLogix System

Location: Safa Field, Oman

**Client:** Occidental Petroleum of Oman

#### **MVC HCL Tanks Relocation**

Scope of Work: Design and Supply of ESD & F&G Control Panel

Solution: Rockwell Automation ControlLogix System

**Location:** Mukhaizna, Oman **Client:** Occidental Mukhaizna LLC

# Far West Fresh Water Injection Expansion Project - Al Barakah Development Phase I

Scope of Work: Design and Supply of ESD & F&G Control Panel

**Solution:** Rockwell Automation ControlLogix System

**Location:** Al Khazain, Oman **Client:** Occidental Mukhaizna LLC

## K-610 Gas Lift Compressor ESD and F&G

Scope of Work: Design and Supply of ESD & F&G Control Panel

Solution: Rockwell Automation ControlLogix System

Location: Safa Field, Oman

Client: Occidental Petroleum of Oman

## K-610 Gas Lift Compressor Control System

Scope of Work: Design and Supply of Gas Lift Compressor Control Panel

**Solution:** Rockwell Automation ControlLogix System

Location: Safa Field, Oman

Client: Occidental Petroleum of Oman

## Safah Field Water Injection Control System

Scope of Work: Design, Supply, and Commissioning of the control panels for well water injection.

**Solution:** ControlLogix System **Location:** Safa Field, Oman

Client: Occidental Petroleum of Oman

# **Expansion of Liquid Handling Facility at Jalal**

Scope of Work: Design, Supply, Installation, and Commissioning of the control system.

**Solution:** ControlLogix System **Location:** Safa Field, Oman

Client: Occidental Petroleum of Oman

# PLC Control Panel for LOT-4: PCS & SGS Cabinets

Scope of Work: Design, Supply, and Commissioning of the PLC System for L-4 at Mukhaiznah field

Solution: Rockwell Automation ControlLogix System

**Location:** Mukhaizna, Oman **Client:** Occidental Mukhaizna LLC

## PLC Control Panel for KGP Tie-in Area Fushaigah Field

Scope of Work: Design, Supply, and Commissioning of the PLC System for Block 62 Development

Solution: Rockwell Automation ControlLogix System

Location: Fushaigah, Oman

Client: Occidental Oman Gas Company LLC

## BISAT-C Production Facility - Nitrogen Generation and Air Compressor Package

Scope of Work: Design, Engineering, Programming, Panel Integration, Testing, Supply and

Documentation of PCS-7 Control System

Solution: Siemens make PCS-7

Client: 00

#### Thuleilat Oil Well Injection (ESP) Skid

Scope of Work: Design, Engineering, Panel Integration, Supply, and Documentation of the 6 Nos. of RTU

System.

Solution: Rockwell Automation Compactlogix System

Location: Thuleilat, Oman

Client: Occidental Oman Gas Company LLC

## **Republic of Iraq:**

## **SIBA Gas Field Development Project**

**Scope of Work:** Design, Supply, Installation, and Commissioning of the Control System for the Gas Compression Process Cooling in Addition to the Integration with the Main DCS System over Modbus TCP/IP

Solution: Redundant Siemens S7400H PLC System in SIL2 configuration with HMI Station and Main

Distribution Boards and MCC Panels.

Location: Siba, Iraq

Client: Kuwait Energy Iraq Limited (KEIL)

## EPC for Well pad 7 and CPF WI area at the West Qurna (phase 2)

Scope of Work: Design, Engineering, Supply & Commissioning of PLC based HVAC Control System for

Satellite Instrument Houses

Solution: Schneider make Redundant M580 Control System

**Location:** Kurdistan, Iraq

Client: Lukoil

#### **Provision of Extended Well Test Equipment and Services**

Scope of Work: Design, Engineering, Panel Integration and Supply of RTU Systems (4 Nos.) in Zone-2

rated Ex'e Enclosure.

Solution: Rockwell Automation make Compact Logix Control System

Location: Kurdistan, Iraq

Client: Rosneft

## Modernization of Bejil EWT Facilities (Stage 1) and Well BJ-11 Hookup

Scope of Work: Design, Engineering, Panel Integration, Testing, Supply and Commissioning of ICSS

System, PAGA System, 20ft Container and UPS System

**Solution:** Schneider make M340 for PCS and Safety M580 System for ESD/FGS.

Location: Kurdistan, Iraq

Client: Rosneft

## Arab Republic of Egypt:

# Meleiha Gas Treatment Plant Gas Compression Skids Control & Power Panels

**Scope of Work:** Design, Supply, Manufacture, Programming, FAT, Delivery, Testing & Commissioning of SIL-3 PCS & ESD Control System and Power system.

Solution: Siemens PCS 7 control system in Ex-e enclosure with 15" HMI with LV MCC in EX-d enclosures.

**Location:** Egypt **Client:** Eni SpA

# Basin 3 Liquid Gas Bulk Terminal at Sokhna Port

**Scope of Work:** Design, Supply, Installation, and Commissioning the control system and the integration of Bentley Nevada Vibration Monitoring System for the Boil Off Gas (BOG) Liquification and Refrigeration Packages, in addition to the Integration with Main DCS System over Modbus TCP/IP.

Solution: Four Redundant Siemens S7400H PLC System with four HMI Stations and Bentley Nevada

Vibration Monitoring Racks. **Location:** Sokhna, Egypt

Client: Sonker

# **Turkmenistan:**

# LAM off-shore Platforms HVAC RTU and SCADA Upgrade

**Scope of Work:** Programming and commissioning of 4 off-shore platforms HVAC RTU and the supply of Cimplicity SCADA system.

**Solution:** programming and configuration of King fisher RTUs (4) with the supply and programming of GE

Cimplicity SCADA and the integration of HIMA ESD system.

**Location:** Turkmenistan **Client:** Dragon Oil

# Nigeria:

# Ajaokuta Kaduna Kano Gas Pipeline Project

**Scope of Work:** Design, Engineering, Manufacture, Programming, Testing, FAT and Supply of Metering Control System.

**Solution:** Emerson make Flobos S600+, Siemens make Redundant S7 PLC System and Siemens WINCC SCADA System.

Location: Nigeria

Client: Nigeria National Petroleum Corporation